

Tel: (011) 805-5002
 Fax: (011) 805-5033

The AAAMSA Performance Test Certificate



Postal Address:
 PO Box 7861
 Halfway House, 1685

(for inclusion with Forms 1 and 4 of SANS 10400-A)

NOT TRANSFERABLE

Section A: Particulars of Applicant

Applicant:
 Prestige t/a IBuilt Aluminium
 12 Fackirt Street
 Benoni
 1500

Certificate Number
D1211

Section B: Description of sample submitted for testing

AAAMSA Class Designation:
 A1

Applicants' Drawing Reference:
 OX2421

Product:
 Aluminium Patio Door

Overall Dimensions:
 2085mm high x 2385mm wide

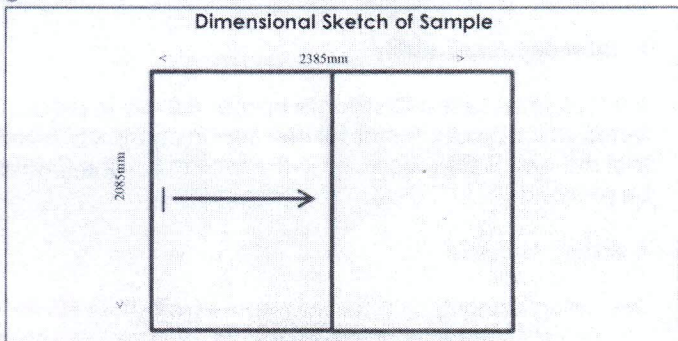
Glass Type: Toughend Safety Glass
Glass Thickness: 5mm

Glazing Gaskets:
 Chanel Gasket #GB33

Weather Seals:
 Finpile

Hardware:
 Bespoke

Joint Sealant:



Comments by Testing Authority

* Interlock sections H10223 external and H10224 internal

Section C: Testing in accordance with SANS 613: Fenestration products - Mechanical performance criteria

Performance Test	Test Conditions	Measured Result	Allowed Result
1. Air Infiltration	75 Pa	0,16l/sec/m ²	2 l/sec/m ²
2. Positive Pressure	1000 Pa	11,0mm	11,9mm
3. Negative Pressure	1000 Pa	9,2mm	11,9mm
4. Water Penetration	200 Pa	No Leaks	No Leaks
5. Structural Pressure	1500 Pa	No Permanent deformation	No Permanent deformation
6. Operating Forces: To start movement To sustain Movement			

NOT TRANSFERABLE

Section C: Testing

Testing Authority:
 (Stamp) SABS
 Report #: 2538/0012/FHT15

Validated by AAAMSA:
 (Stamp) AAAMSA
 P.O. Box 7861
 Halfway House
 1685

Date of issue: 01 April 2015

Date of Validation: 02 April 2015

Signed: Mr. A Van Der Walt

Signed:
 Designation: Executive Director

Designation: Testing Officer